

1050/0" 06E6860

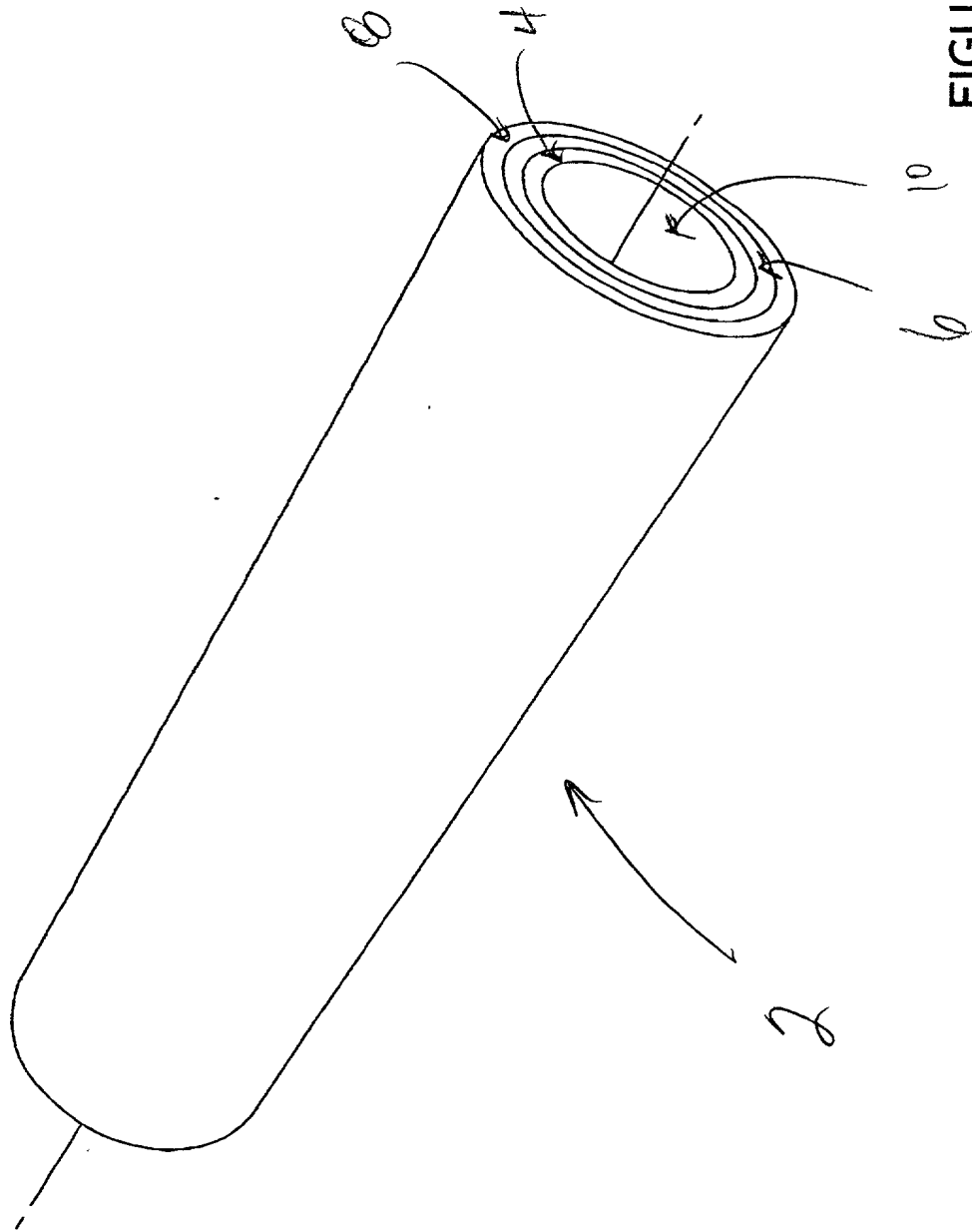


FIGURE 1

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FOUO 0606860

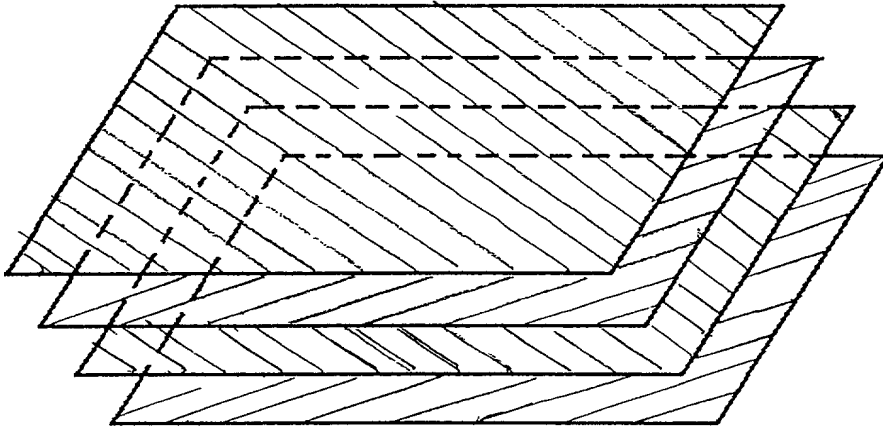


FIGURE 2

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FO5040" 06E66B60

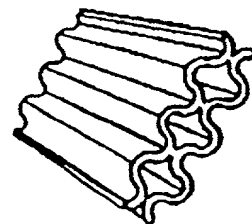
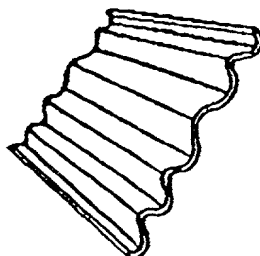
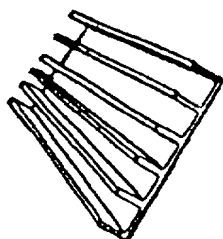
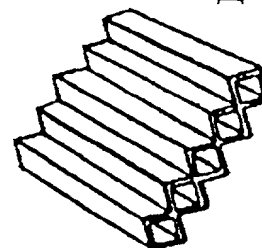
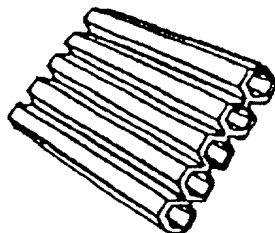
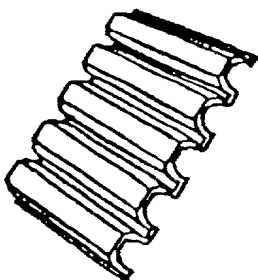
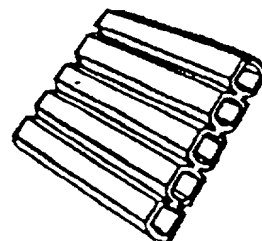
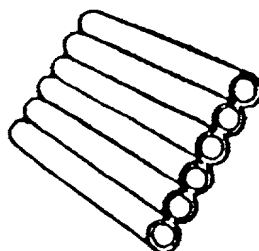
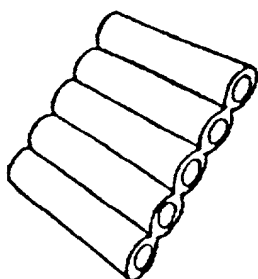
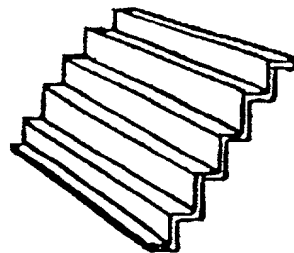
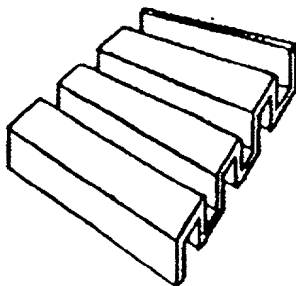
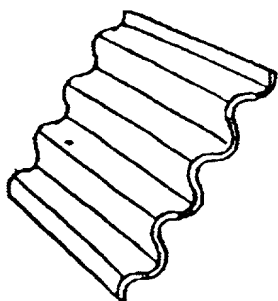


FIGURE 3

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105040 06E6860

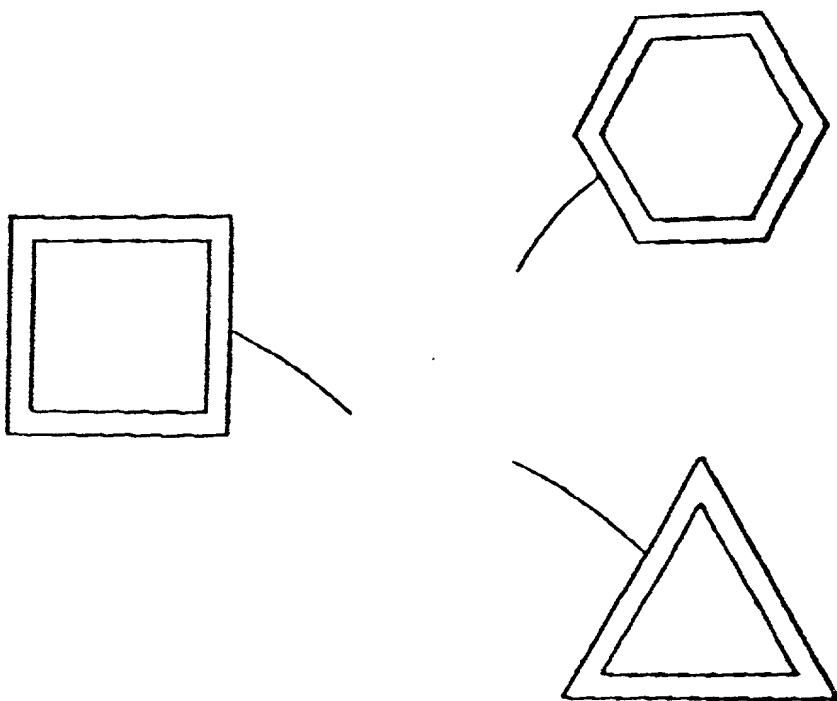


FIGURE 4

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TOP SECRET

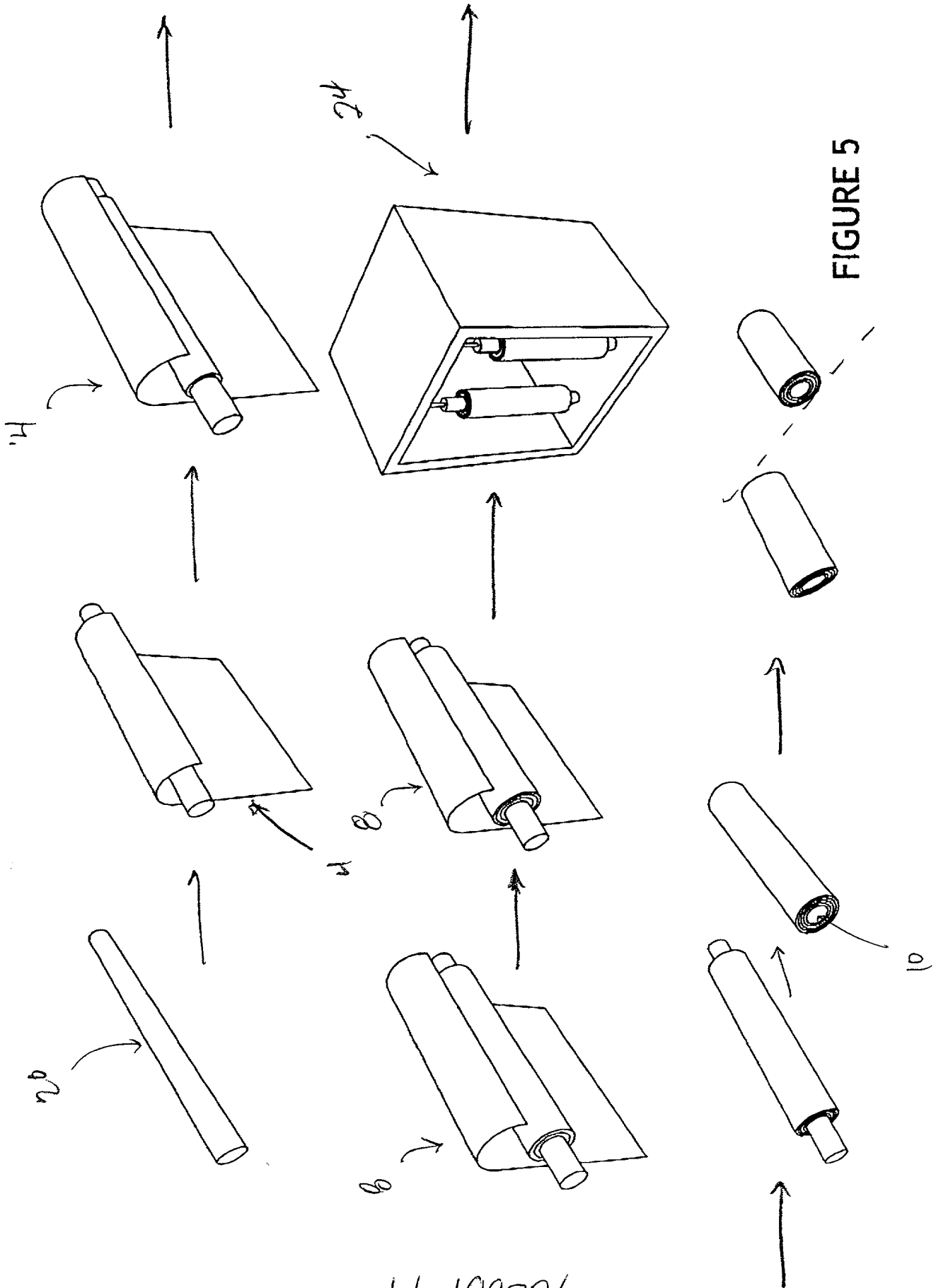


FIGURE 5

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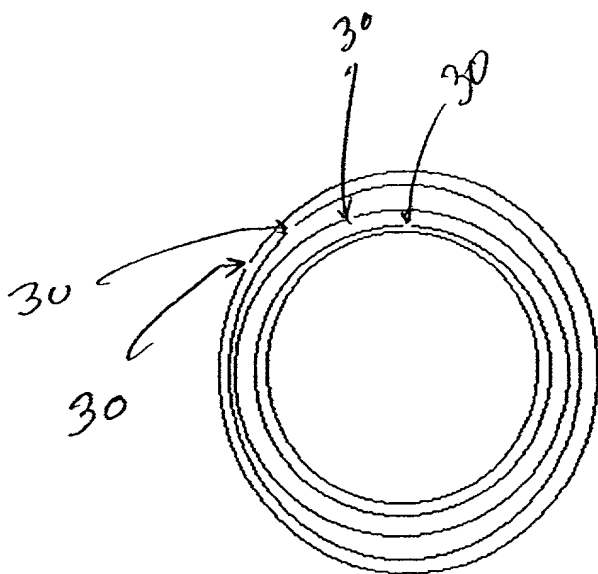


Figure 6

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0989390.070501

FIG. 7

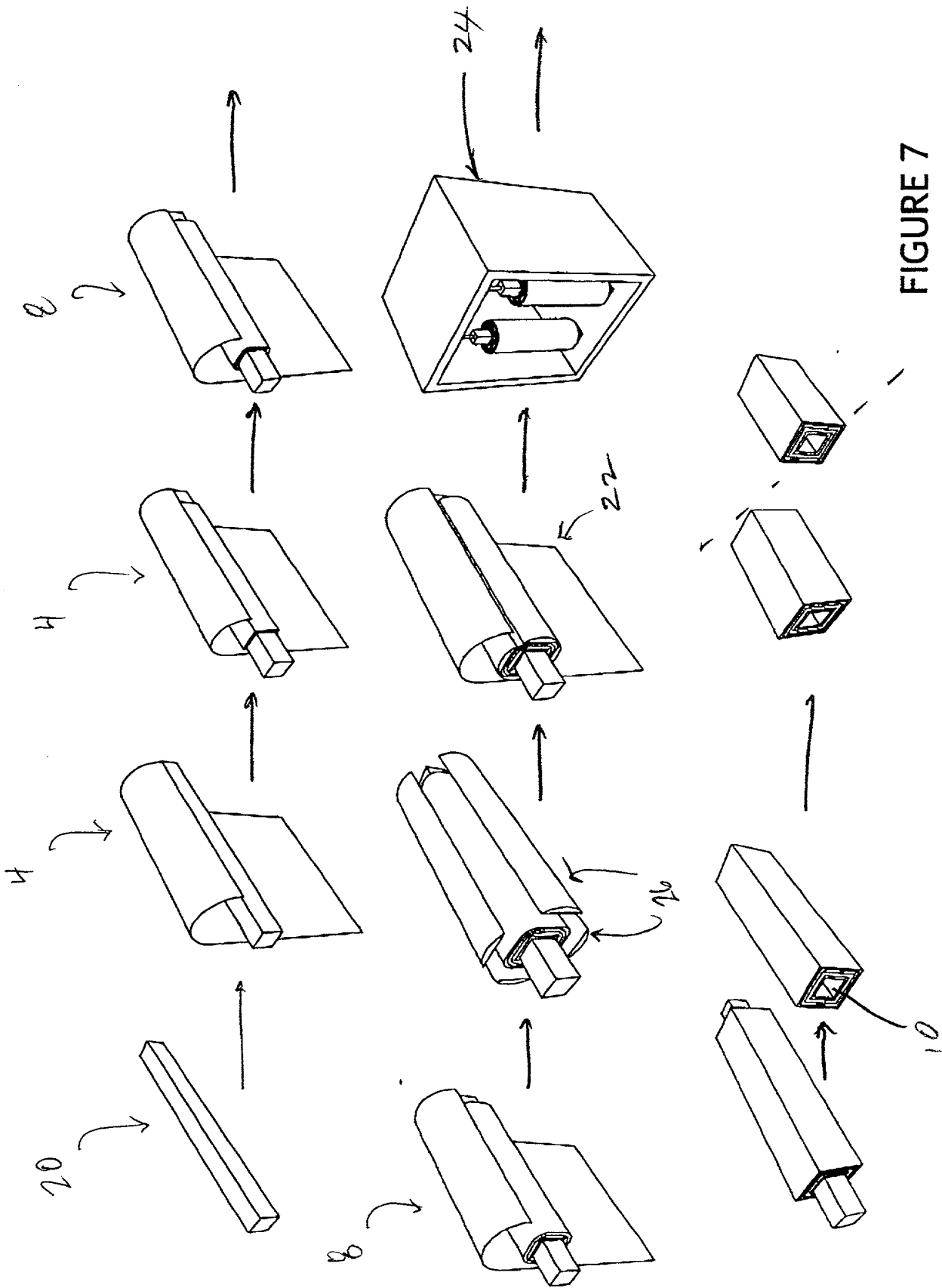


FIGURE 7

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105020" 0665860

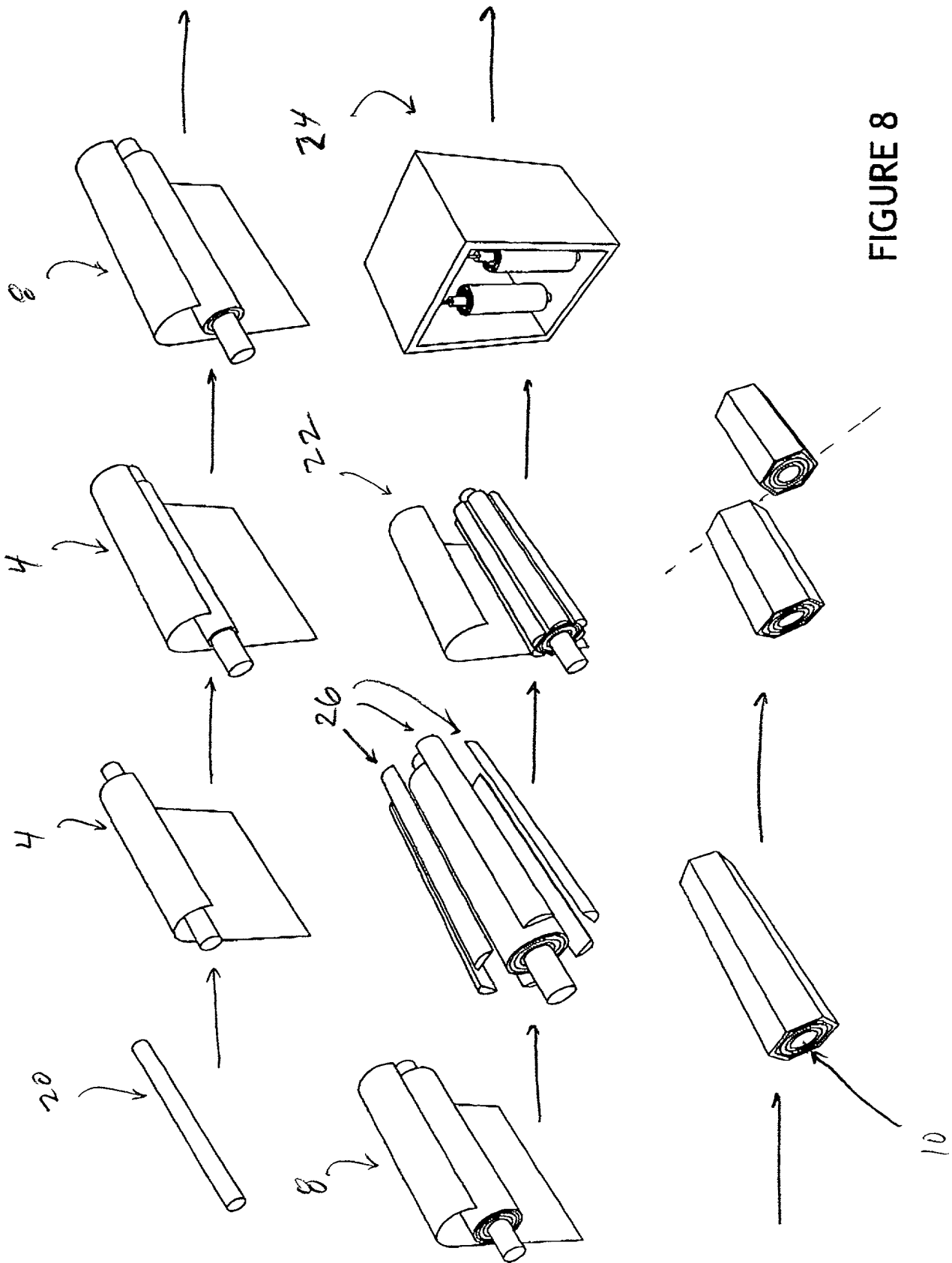


FIGURE 8

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FIG. 9

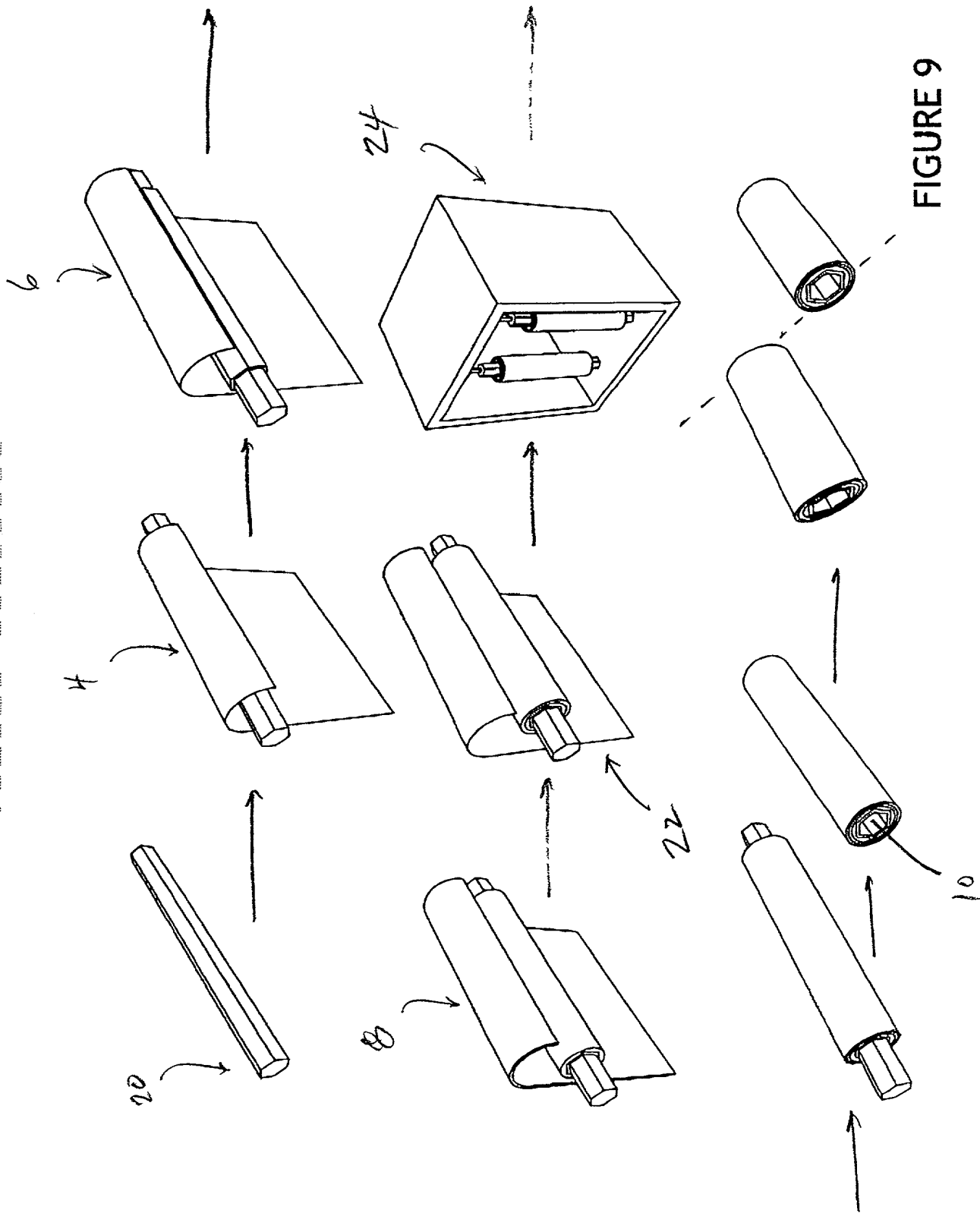


FIGURE 9

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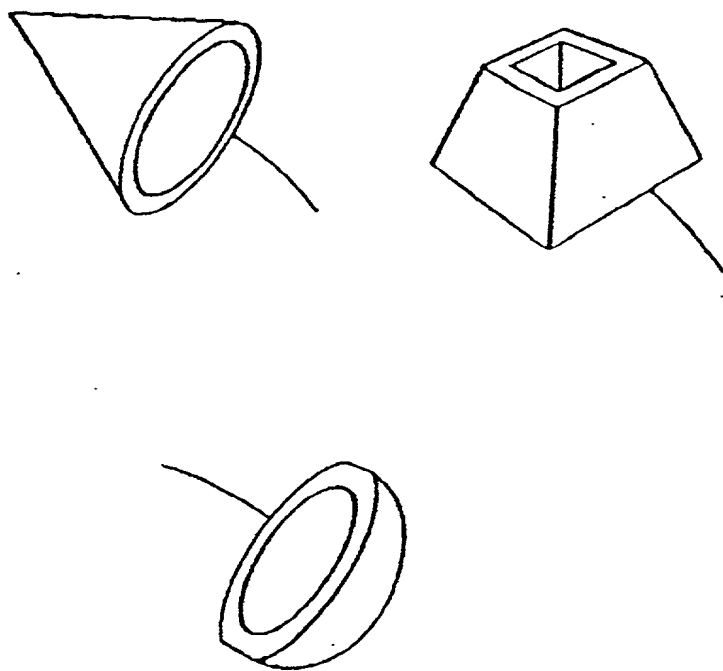


FIGURE 10

09899390, 070501
T05020" 06E6860

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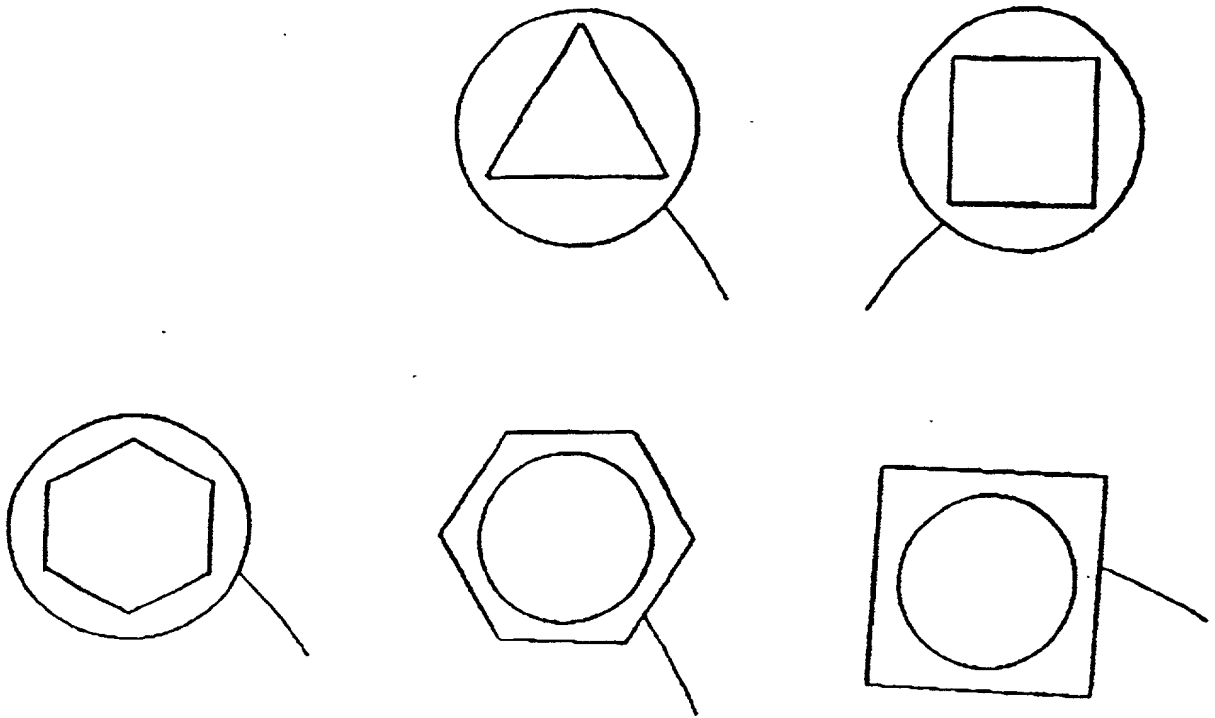


FIGURE 11

FOUO 066660

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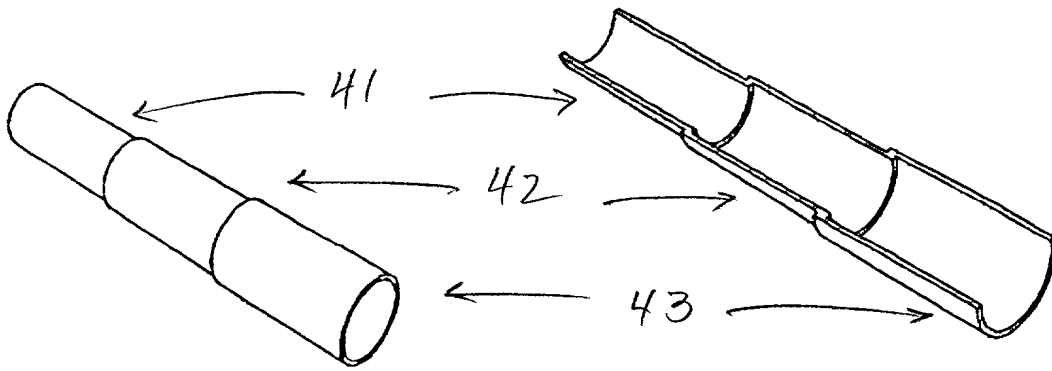


FIGURE 12

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105020-06E6860

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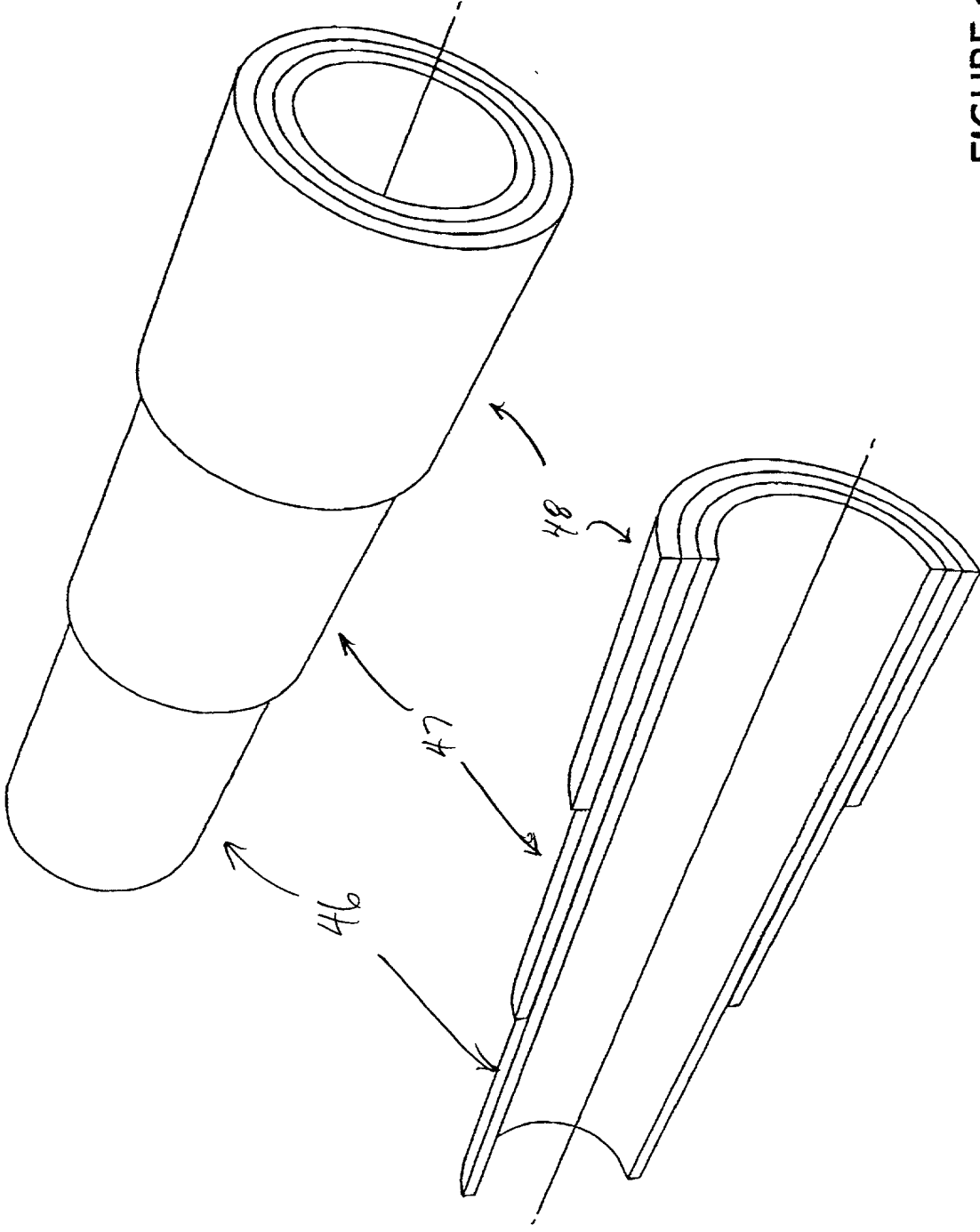


FIGURE 13

FIG. 13 OF 13

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105020" 0666860

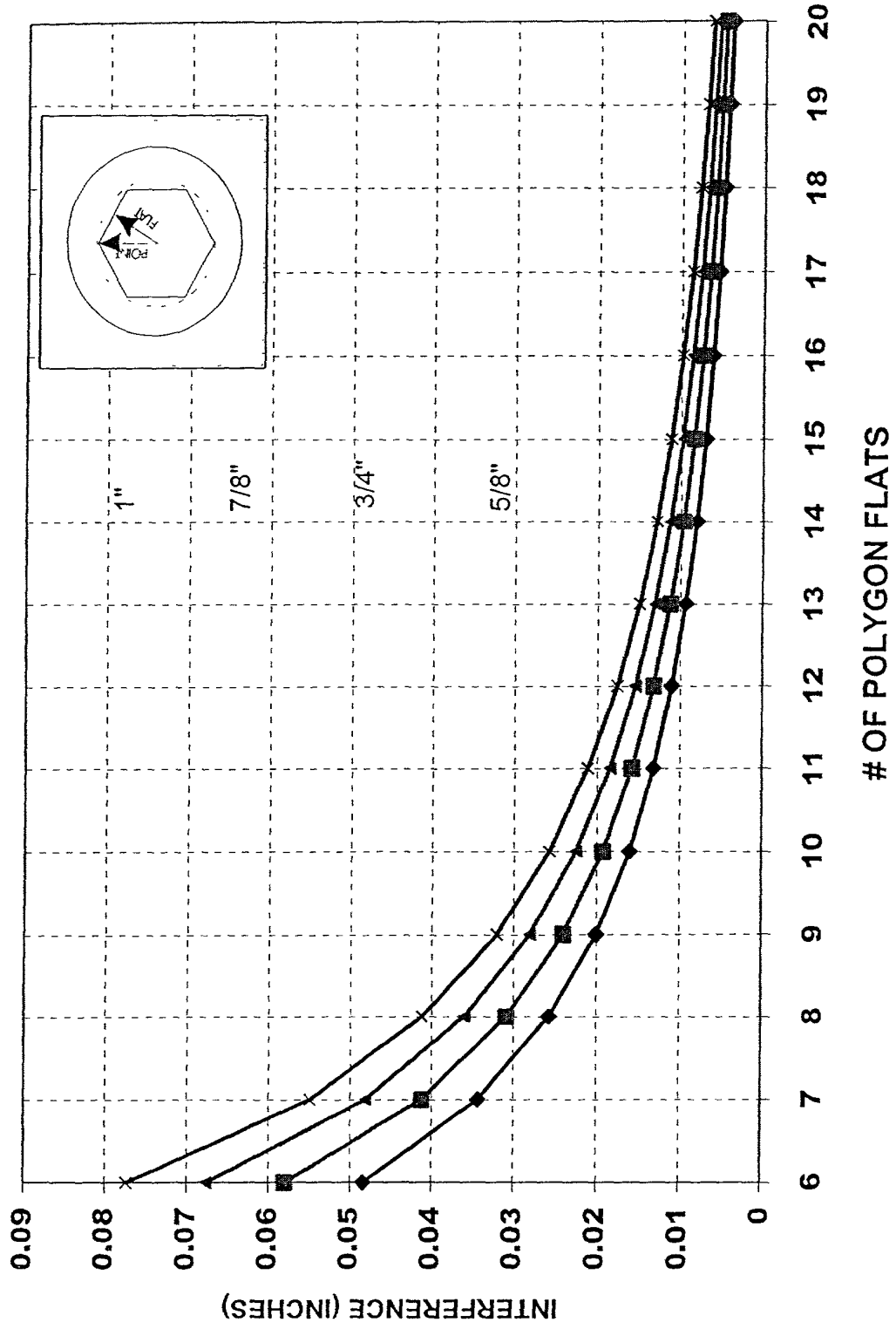


FIGURE 14

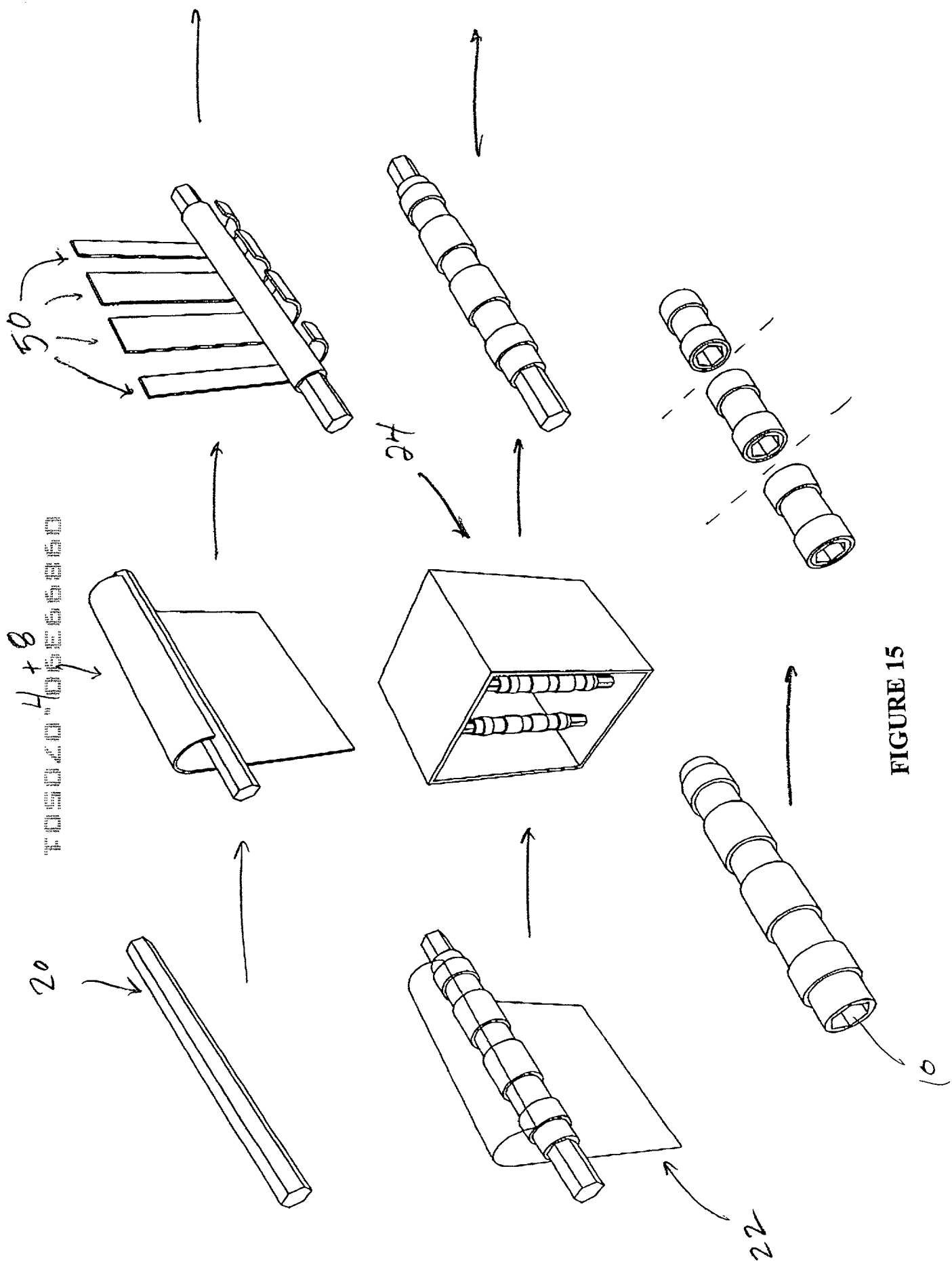


FIGURE 15

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705020" 06E6350

COMPOSITE LAYER THICKNESS

10
12
14
16
18
20
22
24

	0	3	5	10	15
156			160	250	260
169	291 304	SHAFT BROKE	320 332 302	SHAFT BROKE 304	321 SHAFT BROKE
	339 291	SHAFT BROKE	325 351	325 SHAFT BROKE	325 STEEL BROKE
	340 350	STEEL BROKE	343 340 340	STEEL BROKE	
120			350	315 STEEL BROKE	325 STEEL BROKE

OF END OVERWRAP LAYERS

FIGURE 16

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